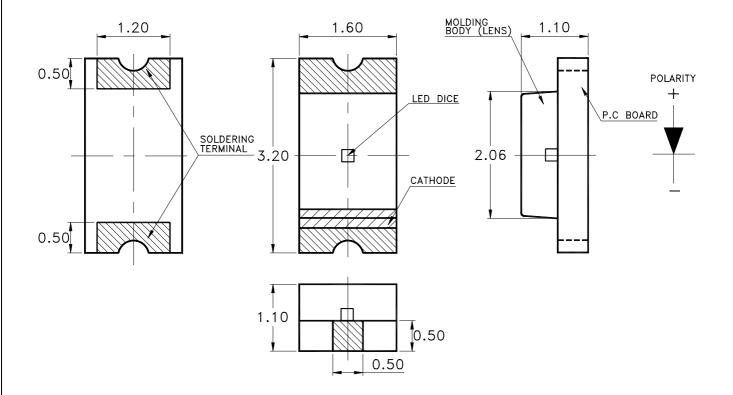


Property of Lite-On Only

Features

- * Meet ROHS, Green Product.
- * Package In 8mm Tape On 7" Diameter Reels.
- * EIA STD package.
- * I.C. compatible.
- * Compatible With Automatic Placement Equipment.
- * Compatible With Infrared And Vapor Phase Reflow Solder Process.

Package Dimensions



| Part No. | Lens | Source Color |
|--------------|-------------|------------------|
| LTST-C150EKT | Water Clear | GaAsP on GaP Red |

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.10 mm (.004") unless otherwise noted.

Part No.: LTST-C150EKT Page: 1 of 10





LITEON LITE-ON TECHNOLOGY CORPORATION

Property of Lite-On Only

Absolute Maximum Ratings At Ta=25°C

| Parameter | LTST-C150EKT | Unit | | | |
|--|---------------------|-------|--|--|--|
| Power Dissipation | 100 | mW | | | |
| Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width) | 120 | mA | | | |
| DC Forward Current | 30 | mA | | | |
| Derating Linear From 50°C | 0.6 | mA/°C | | | |
| Reverse Voltage | 5 | V | | | |
| Operating Temperature Range | -55°C to +85°C | | | | |
| Storage Temperature Range | -55 °C to + 85 °C | | | | |
| Wave Soldering Condition | 260°C For 5 Seconds | | | | |
| Infrared Soldering Condition | 260°C For 5 Seconds | | | | |
| Vapor Phase Soldering Condition | 215°C For 3 Minutes | | | | |

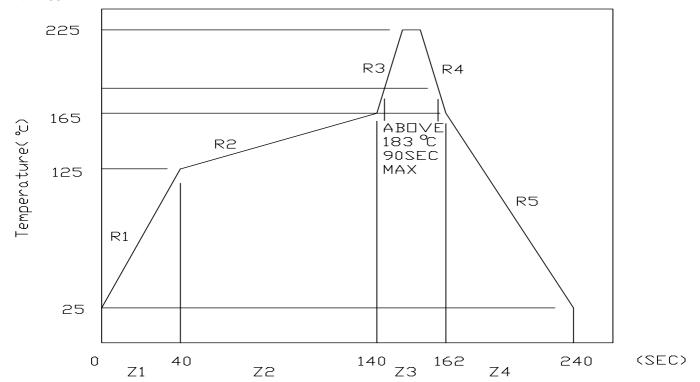
Part No.: LTST-C150EKT of 10 Page:



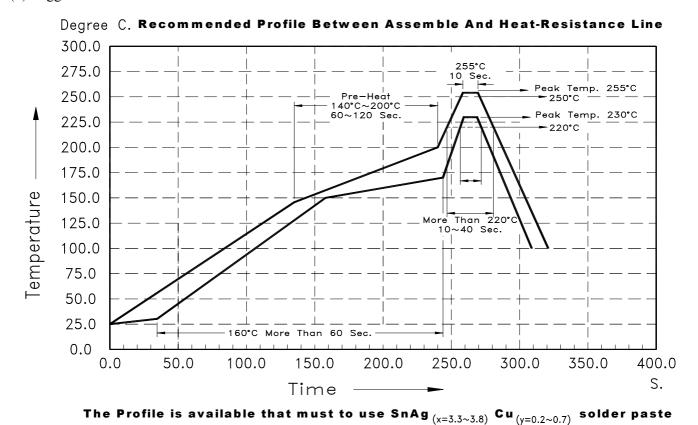
Property of Lite-On Only

Suggestion Profile:

(1) Suggestion IR Reflow Profile For Normal Process



(2) Suggestion IR Reflow Profile For Pb Free Process



Part No.: LTST-C150EKT Page: 3 of 10



Property of Lite-On Only

Electrical Optical Characteristics At Ta=25°C

| Parameter | Symbol | Part No. LTST- | Min. | Тур. | Max. | Unit | Test Condition |
|--------------------------|---------|-------------------|------|------|------|---------|------------------------------|
| Luminous Intensity | IV | C150EKT | 1.12 | 3.00 | | mcd | IF = 10mA Note 1 |
| Viewing Angle | 2 θ 1/2 | C150EKT | | 130 | | deg | Note 2 (Fig.6) |
| Peak Emission Wavelength | λΡ | C150EKT | | 630 | | nm | Measurement @Peak (Fig.1) |
| Dominant Wavelength | λd | C150EKT | | 621 | | nm | Note 3 |
| Spectral Line Half-Width | Δλ | C150EKT | | 24 | | nm | |
| Forward Voltage | VF | C150EKT | | 2.0 | 2.6 | V | IF = 20mA |
| Reverse Current | IR | C150EKT | | | 10 | μ A | VR = 5V |
| Capacitance | С | C150EKT | | 20 | | PF | VF = 0 f = 1MHZ |

Notes: 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- 2. θ 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength, λ d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

Part No.: LTST-C150EKT Page: 4 of 10



LITEON LITE-ON TECHNOLOGY CORPORATION

Property of Lite-On Only

Bin Code List

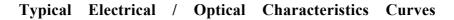
| Luminous Inte | ensity Unit: | mcd @10mA |
|---------------|--------------|-----------|
| Bin Code | Min. | Max. |
| F | 1.12 | 1.80 |
| G | 1.80 | 2.80 |
| Н | 2.80 | 4.50 |
| J | 4.50 | 7.10 |
| K | 7.10 | 11.2 |

Tolerance on each Intensity bin is +/-15%

Part No.: LTST-C150EKT Page: 5 10 of



Property of Lite-On Only



(25 °C Ambient Temperature Unless Otherwise Noted)

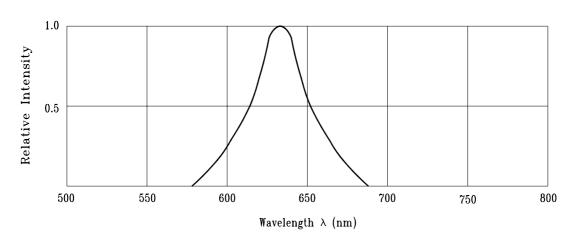
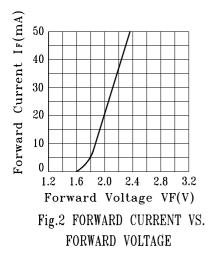
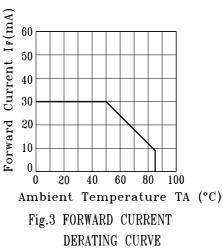
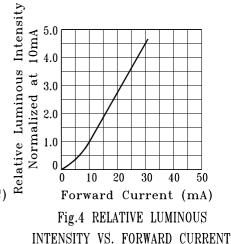
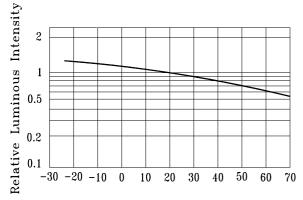


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH









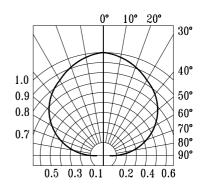


Fig.5 LUMINOUS INTENSITY VS. AMBIENT TEMPERATURE.

Fig.6 SPATIAL DISTRIBUTION

Part No.: LTST-C150EKT Page: 6 of 10



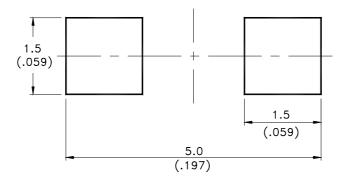
Property of Lite-On Only

Cleaning

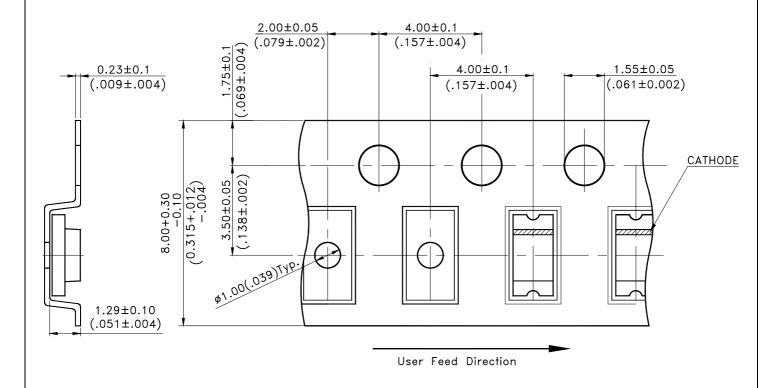
Do not use unspecified chemical liquid to clean LED they could harm the package.

If clean is necessary, immerse the LED in ethyl alcohol or in isopropyl alcohol at normal temperature for less one minute.

Suggest Soldering Pad Dimensions



Package Dimensions Of Tape And Reel



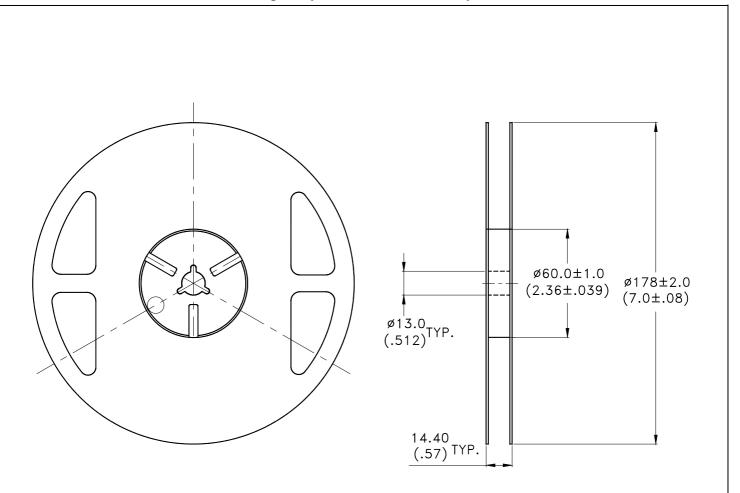
Notes:

1. All dimensions are in millimeters (inches).

| Part No.: LTST-C150EKT | Page: | 7 | of | 10 |
|------------------------|-------|---|----|----|
| | | | | |



Property of Lite-On Only



Notes:

- 1. Empty component pockets sealed with top cover tape.
- 2. 7 inch reel-3000 pieces per reel.
- 3. Minimum packing quantity is 500 pcs for remainders.
- 4. The maximum number of consecutive missing lamps is two.
- 5. In accordance with ANSI/EIA 481-1-A-1994 specifications.

No.: LTST-C150EKT Page: 8 of 10 Part



LITEON LITE-ON TECHNOLOGY CORPORATION

Property of Lite-On Only

CAUTIONS

1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are IR-reflowed within one week. For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant, or in a desiccators with nitrogen ambient. LEDs stored out of their original packaging for more than a week should be baked at about 60 deg C for at least 24 hours before solder assembly.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

4. Soldering

Recommended soldering conditions:

| Reflow so | oldering | Wave Soldering | | Solderi | ng iron |
|--|-----------------------------|----------------|--|----------------|--|
| Pre-heat Pre-heat time Peak temperature Soldering time | 120 sec. Max. 240°C Max. | | 100°C Max. 60 sec. Max. 260°C Max. 10 sec. Max. | Soldering time | 300°C Max. 3 sec. Max. (one time only) |

5. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

6. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

| Part No.: LTST-C150EKT | Page: | 9 | of | 10 | |
|------------------------|-------|---|----|----|--|
|------------------------|-------|---|----|----|--|



Property of Lite-On Only

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents.

To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents.

The Vf of "good" LEDs should be $\ge 2.0 \text{V} @ 0.1 \text{mA}$ for InGaN product and $\ge 1.4 \text{V} @ 0.1 \text{mA}$ for AlInGaP product.

7. Reliability Test

| Classification | Test Item | Test Condition | Reference Standard |
|-----------------------|--|--|---|
| | Operation Life | Ta= Under Room Temperature As Per Data Sheet Maximum Rating *Test Time= 1000HRS (-24HRS,+72HRS)*@20mA. | MIL-STD-750D:1026 MIL-STD-883D:1005 JIS C 7021:B-1 |
| Endurance Test | High Temperature High Humidity Storage | IR-Reflow In-Board, 2 Times $Ta=65\pm5^{\circ}\text{C}$, RH= $90\sim95\%$ *Test Time= 240HRS \pm 2HRS | MIL-STD-202F:103B JIS C 7021:B-11 |
| | High Temperature Storage | Ta= 105±5°C *Test Time= 1000HRS (-24HRS,+72HRS) | MIL-STD-883D:1008 JIS C 7021:B-10 |
| | Low Temperature Storage | Ta= -55±5°C *Test Time=1000HRS (-24HRS,+72H RS) | JIS C 7021:B-12 |
| | Temperature Cycling | $105^{\circ}\text{C} \sim 25^{\circ}\text{C} \sim -55^{\circ}\text{C} \sim 25^{\circ}\text{C}$ 30mins 5mins 30mins 5mins 10 Cycles | MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS C 7021:A-4 |
| | Thermal Shock | IR-Reflow In-Board, 2 Times $85 \pm 5^{\circ}$ C $\sim -40^{\circ}$ C $\pm 5^{\circ}$ C ~ 10 mins 10 Cycles | MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1011 |
| | Solder Resistance | T.sol= $260 \pm 5^{\circ}$ C Dwell Time= 10 ± 1 secs | MIL-STD-202F:210A MIL-STD-750D:2031 JIS C 7021:A-1 |
| Environmental Test | IR-Reflow Normal Process | Ramp-up rate $(183^{\circ}\text{C} \text{ to Peak}) + 3^{\circ}\text{C}/\text{second max}$ Temp. maintain at $125(\pm 25)^{\circ}\text{C}$ 120 seconds max Temp. maintain above 183°C 60-150 seconds Peak temperature range $235^{\circ}\text{C} + 5/-0^{\circ}\text{C}$ Time within 5°C of actual Peak Temperature (tp) 10-30 seconds Ramp-down rate $+6^{\circ}\text{C}/\text{second max}$ | MIL-STD-750D:2031.2 J-STD-020C |
| | IR-Reflow Pb Free Process | Ramp-up rate(217° C to Peak) $+3^{\circ}$ C / second max Temp. maintain at $175(\pm 25)^{\circ}$ C 180 seconds max Temp. maintain above 217° C 60-150 seconds Peak temperature range 260° C +0/-5 $^{\circ}$ C Time within 5 $^{\circ}$ C of actual Peak Temperature (tp) 20-40 seconds Ramp-down rate $+6^{\circ}$ C /second max | MIL-STD-750D:2031.2 J-STD-020C |
| | Solderability | T.sol= $235 \pm 5^{\circ}$ C Immersion time 2 ± 0.5 sec Immersion rate 25 ± 2.5 mm/sec Coverage $\geq 95\%$ of the dipped surface | MIL-STD-202F:208D MIL-STD-750D:2026 MIL-STD-883D:2003 IEC 68 Part 2-20 JIS C 7021:A-2 |

8. Others

The appearance and specifications of the product may be modified for improvement without prior notice.

| Part No.: LTST-C150EKT | Page: | 10 | of | 10 | | |
|------------------------|-------|----|----|----|--|--|
|------------------------|-------|----|----|----|--|--|